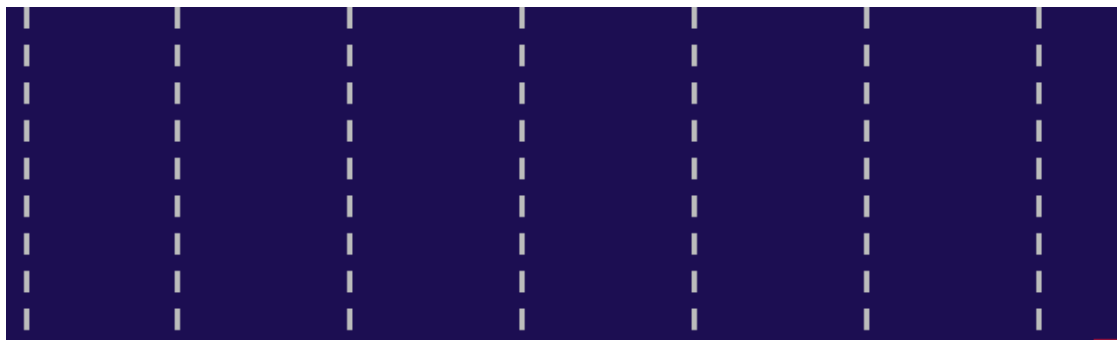


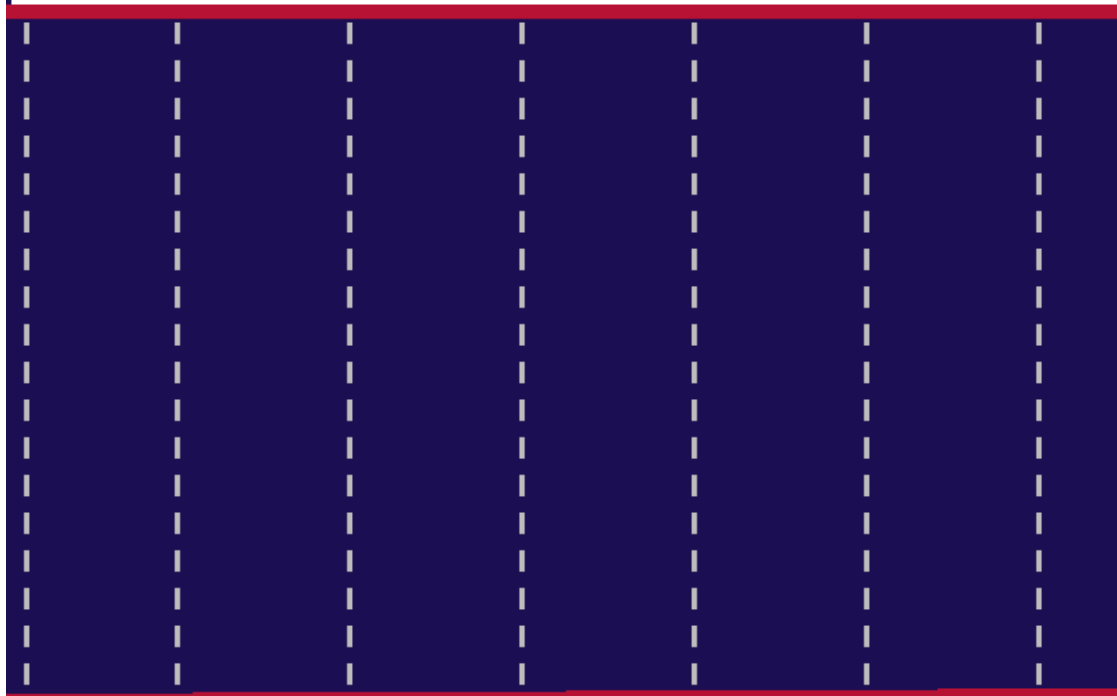


Front Cover



**SECRETS
OF
SEASONED PROFESSIONALS**

*They Learned the Hard Way,
So You Don't Have To*



Kelly A. Tyler

